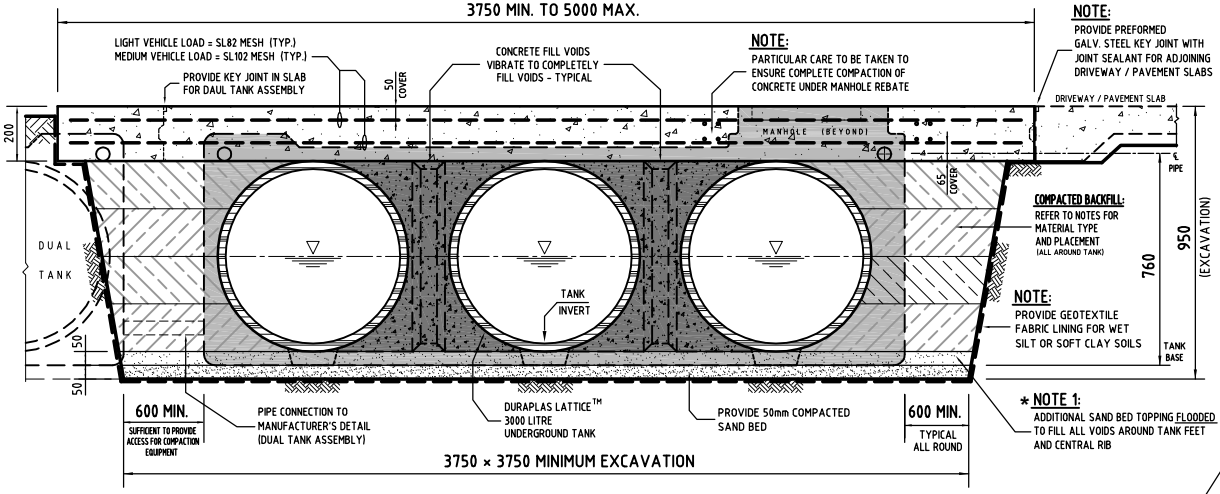
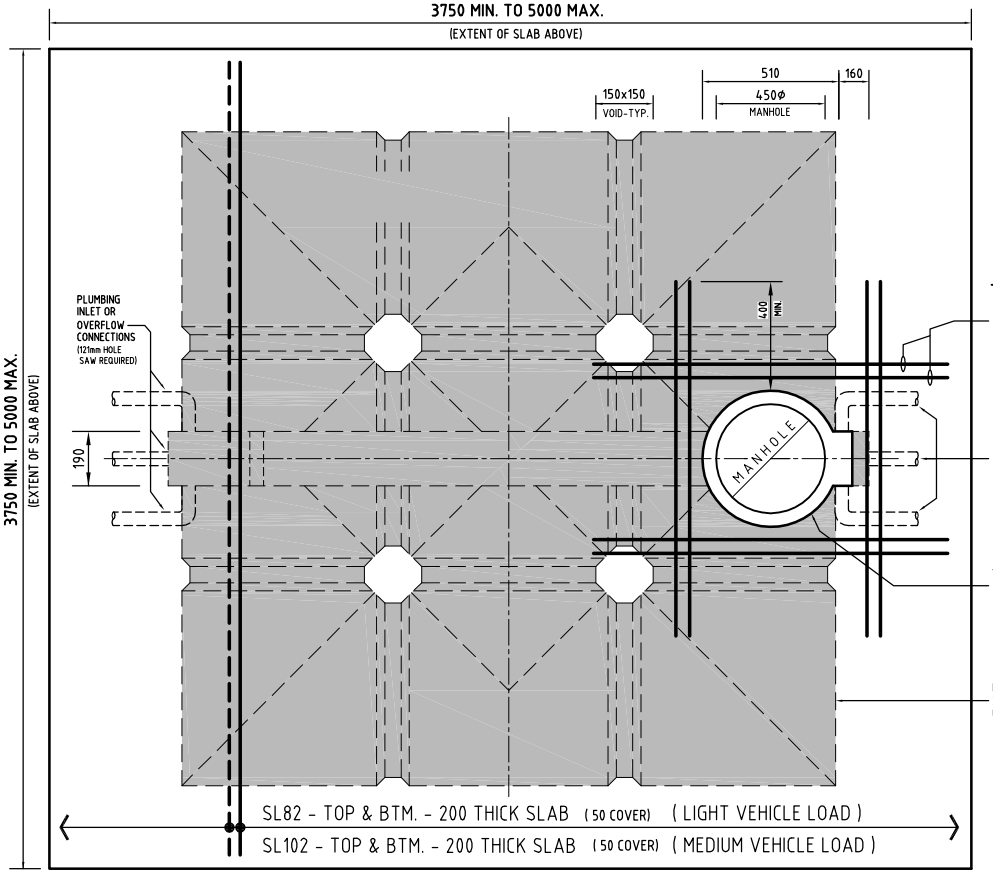
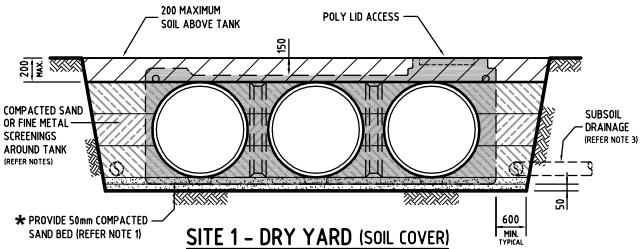


TYPICAL SECTION THROUGH TANK



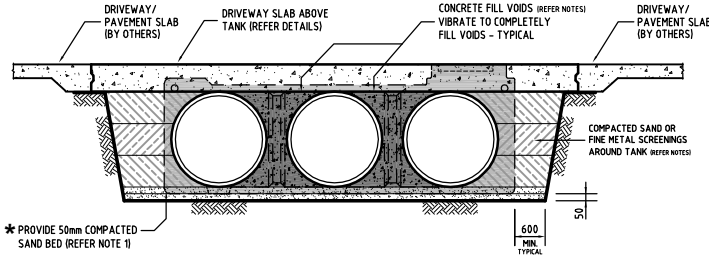
CONCRETE SLAB TO TANK - PLAN (TOP VIEW)



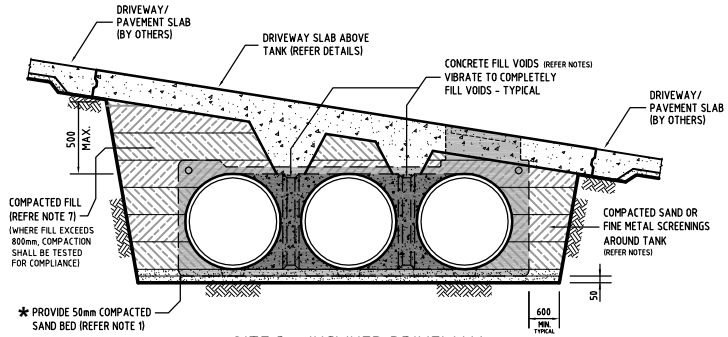
SITE 1 - DRY YARD (SOIL COVER)

THIS INSTALLATION IS ONLY SUITABLE FOR SITES MEETING ALL THE FOLLOWING CRITERIA:

1. THE TANK SITE IS NOT SUBJECT TO TRAFFIC.
2. THE SITE IS NOT SUBJECT TO FLOODING.
3. THE SITE GROUND WATER LEVELS DO NOT RISE ABOVE THE BASE OF THE TANK. SUB SOIL DRAINAGE MAY BE PROVIDED TO ENGINEER'S RECOMMENDATIONS TO RELIEVE GROUND WATER AND POSSIBLE FLOTATION, PARTICULARLY ON A SLOPING SITE.
(OTHERWISE ADOPT INSTALLATION AS FOR SITE 2 OR 3, OR SEEK ENGINEERING ADVICE ON ALTERNATIVE MEANS OF RESISTING POSSIBLE TANK FLOTATION.)

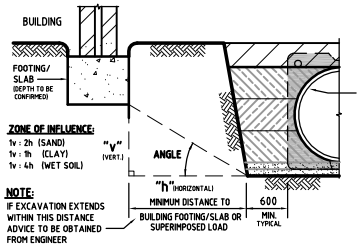


SITE 2 - LEVEL DRIVEWAY/PAVEMENT



SITE 3 - INCLINED DRIVEWAY

TYPICAL CONFORMING INSTALLATIONS



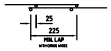
TANK ADJACENT TO BUILDING

LEGEND:

- UNDERGROUND TANK
- COMPACTED SAND OR FINE METAL SCREENINGS
- CONCRETE FILL
- COMPACTED SAND BED
- CONCRETE DRIVEWAY

INSTALLATION NOTES:

1. TANKS SHALL BE INSTALLED ON STABLE SITES WITH FOUNDATION MATERIAL FREE OF ORGANIC MATERIAL AND OF UNIFORM BEARING CAPACITY OF NOT LESS THAN 100 KPa.
2. WHERE FOUNDATION CONDITIONS ARE UNKNOWN, THE TANK INSTALLATION SHALL BE SUBJECT TO A GEOTECHNICAL ENGINEERING ASSESSMENT. FOR NON-CONFORMING SITES AND/OR LOADING SITUATIONS, INSTALLATION SHALL BE ASSESSED BY A STRUCTURAL ENGINEER.
3. EXCAVATIONS TO BE FREE OF WATER BEFORE CONCRETING.
4. ALL WORKMANSHIP AND MATERIALS SHALL BE IN ACCORDANCE WITH CURRENT AUSTRALIAN STANDARDS INCLUDING AS. 3600 "CONCRETE STRUCTURES" ALSO BCA. AND LOCAL COUNCIL REQUIREMENTS.
5. **CONCRETE QUALITY:**
   - CONCRETE TO BE MINIMUM GRADE N25.
   - 80mm SLUMP
   - 20mm MAXIMUM AGGREGATE.
6. **DESIGN LOADING - SITE 2 OR 3:** (AS/NZS 1170.1: 2002)
   - LIGHT VEHICLE TRAFFIC: VEHICLES NOT EXCEEDING 2500Kg. GROSS MASS.
   - MAXIMUM VEHICLE TRAFFIC: VEHICLES NOT EXCEEDING 10000Kg. GROSS MASS.
7. **BACKFILL:**
   MATERIALS:
   - LIGHT VEHICLE TRAFFIC: CLEAN GRANULAR FILL (EG. SAND OR FINE METAL SCREENINGS)
   - MEDIUM VEHICLE TRAFFIC: CEMENT STABILIZED SAND [1(c) : 6(a) DRY HAND MIX] [1(c) : 16(a) PREMIXED TRUCK DELIVERED]
   - PLACEMENT: FILL TANK WITH CLEAN WATER. PLACE BACKFILL IN 200mm MAX. LAYERS EVENLY AROUND TANK. PERIMETER TAKING CARE TO FILL ALL VOIDS, AND COMPACT AS "CONTROLLED FILL" IN ACCORDANCE WITH AS.2870. EACH LAYER TO BE COMPACTED WITH A VIBRATING PLATE OR ROLLER. FILL SHALL BE COMPACTED TO ACHIEVE A DENSITY INDEX NOT LESS THAN 65%. WHERE DEPTH OF FILL EXCEEDS 800mm COMPACTION SHALL BE TESTED FOR COMPLIANCE.
8. **CONCRETE PLACEMENT:**
   - POUR CONCRETE THROUGH CENTRE CORES AND VIBRATE TO ENSURE CONCRETE DISTRIBUTION AND ELIMINATE VOIDS.
   - MAINTAIN REINFORCEMENT COVER DURING POUR.
   - PROVIDE NON-SLIP FINISH TO TRAFFICABLE SURFACE.
9. **LAP TO REINFORCING FABRIC:**
   LAPS AND SPLICES TO REINFORCEMENT SHALL BE MADE ONLY IN THE POSITIONS AND TO THE DIMENSIONS SHOWN. TYPICAL FABRIC LAP, UNLESS NOTED OTHERWISE:



10. REINFORCEMENT TO DRIVEWAY SLAB MAY BE INCREASED TO PROVIDE STRONGER CONTROL ON SHRINKAGE CRACKING.

Do not scale drawing. Use written dimensions

Issue	Date	Amendment
C	MAY '12	NOTES ADDED/ALTERED.
B	MAY '06	MINIM EXCAVATION ALTERED.
A	MAR '06	DETAILS ALTERED.

ARDILL PAYNE & PARTNERS
CONSULTING CIVIL AND STRUCTURAL ENGINEERS
PROJECT MANAGERS TOWN PLANNERS AND SURVEYO
79 Tamar Street
P.O. Box 20
BALLINA NSW 2478
A.B.N. 113 861 522 12
Telephone: 02 6686 32
Facsimile: 02 6686 79
e-mail: info@ardillpayne.com.

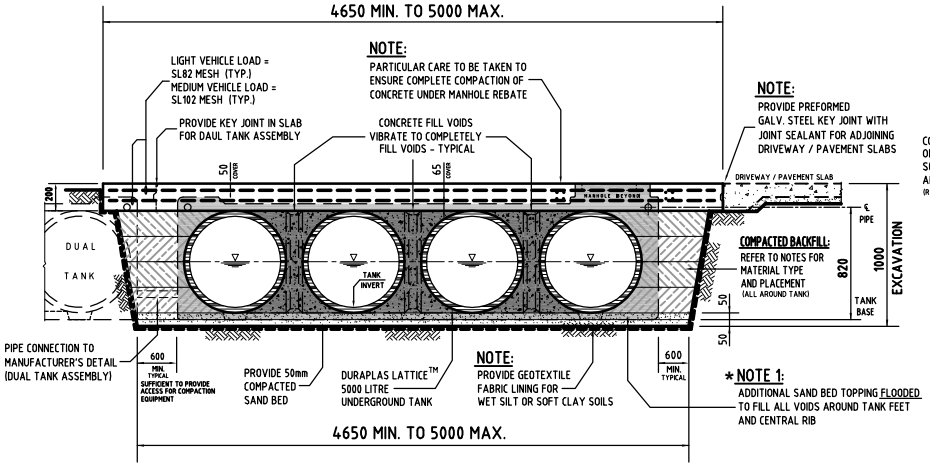
Client: DURAPLAS TANKS

Project: 3000 LITRE LATTICE™ UNDERGROUND TANK

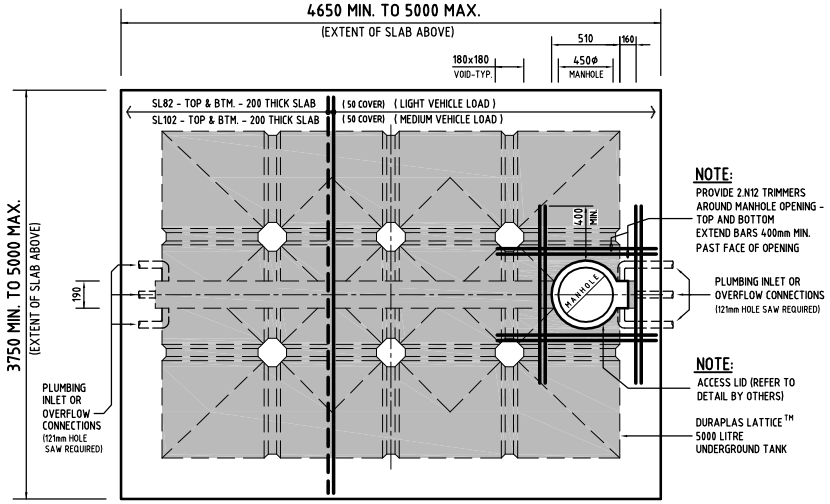
PATENT No. 2005 203055

Title: INSTALLATION FOR UNDERGROUND TANK

Scale	NOT TO SCALE	Datum	
Design	GPM./ZW.	Date	MARCH 2006
Drawn	JIM.Z.	Dwg Filename	6200-s1c.dwg
Checked	APP	Approved	
Job No.	05/6200	Dwg No.	S1
		Issu	C



TYPICAL SECTION THROUGH TANK

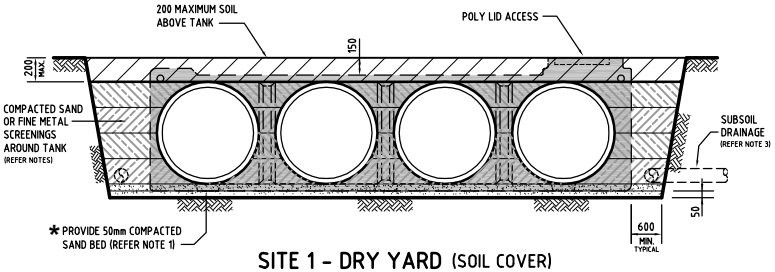


CONCRETE SLAB TO TANK - PLAN (TOP VIEW)

SCALE 1:20 AT A1

LEGEND:

- UNDERGROUND TANK
- CONCRETE FILL
- CONCRETE DRIVEWAY
- COMPACTED SAND OR FINE METAL SCREENINGS
- COMPACTED SAND BED



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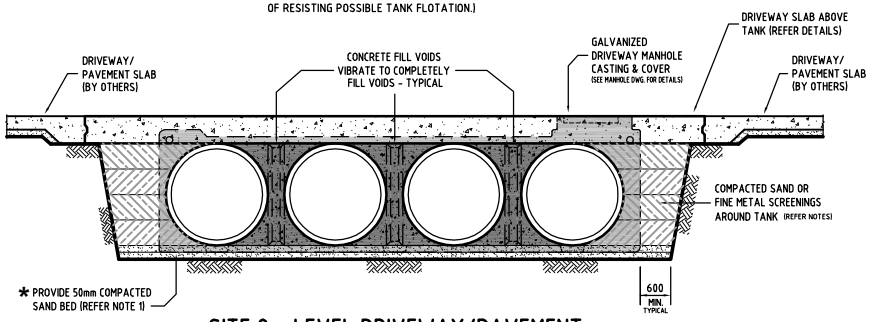
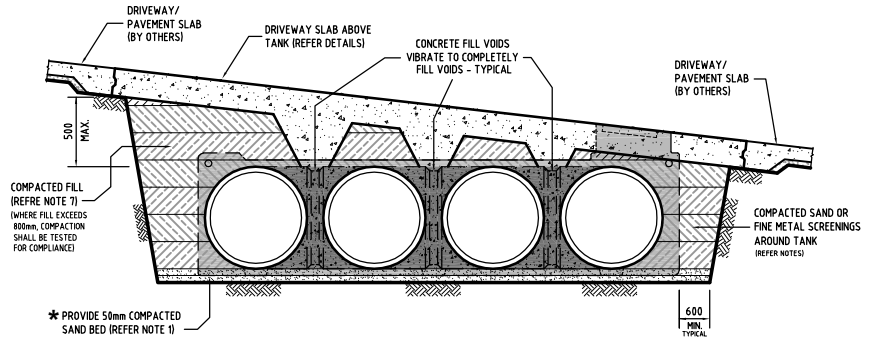


SITE 2 - LEVEL DRIVEWAY/PAVEMENT



SITE 3 - INCLINED DRIVEWAY

INSTALLATION NOTES:

1. TANKS SHALL BE INSTALLED ON STABLE SITES WITH FOUNDATION MATERIAL FREE OF ORGANIC MATERIAL AND OF UNIFORM BEARING CAPACITY OF NOT LESS THAN 100 KPa.
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5. **CONCRETE QUALITY:**
   - CONCRETE TO BE MINIMUM GRADE N25 (25 MPa).
   - 80mm SLUMP.
   - 20mm MAXIMUM AGGREGATE.
6. **DESIGN LOADING - SITE 2 OR 3:** (AS/NZS 1170.1 : 2002)
   - LIGHT VEHICLE TRAFFIC: VEHICLES NOT EXCEEDING 2500Kg. GROSS MASS.
   - MAXIMUM VEHICLE TRAFFIC: VEHICLES NOT EXCEEDING 10000Kg. GROSS MASS.
7. **BACKFILL:**
   MATERIALS:
   - LIGHT VEHICLE TRAFFIC: CLEAN GRANULAR FILL (EG. SAND OR FINE METAL SCREENINGS)
   - MEDIUM VEHICLE TRAFFIC: CEMENT STABILIZED SAND [1(c) : 6(s) DRY HAND MIX] [1(c) : 16(s) PREMIXED TRUCK DELIVERED]
   - PLACEMENT: FILL TANK WITH CLEAN WATER. PLACE BACKFILL IN 200mm MAX. LAYERS EVENLY AROUND TANK PERIMETER TAKING CARE TO FILL ALL VOIDS, AND COMPACT AS "CONTROLLED FILL" IN ACCORDANCE WITH AS.2870. EACH LAYER TO BE COMPACTED WITH A VIBRATING PLATE OR ROLLER. FILL SHALL BE COMPACTED TO ACHEIVE A DENSITY INDEX NOT LESS THAN 65%. WHERE DEPTH OF FILL EXCEEDS 800mm COMPACTION SHALL BE TESTED FOR COMPLIANCE.
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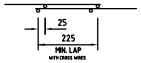

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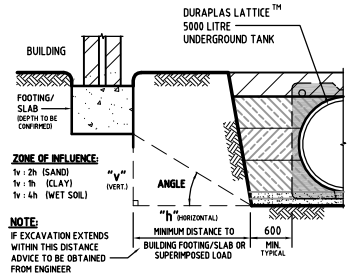

TANK ADJACENT TO BUILDING

TYPICAL CONFORMING INSTALLATIONS

Do not scale drawing. Use written dimensions or

Issue	Date	Amendment	App'd
C	MAY '12	NOTES ADDED/ALTERED.	
B	MAY '06	MINIMUM EXCAVATION ALTERED.	
A	MAR. '06	DETAILS ALTERED.	

Client: DURAPLAS TANKS

Project: 5000 LITRE LATTICE™ UNDERGROUND TANK
PATENT No. 2005 203055

Title: INSTALLATION FOR UNDERGROUND TANK

ARDILL PAYNE & PARTNERS
CONSULTING CIVIL AND STRUCTURAL ENGINEERS
PROJECT MANAGERS AND TOWN PLANNERS
79 TAMAR STREET
P.O. Box 20
BALLINA NSW 2478
A.B.N. 113 881 822 12
Telephone: 02 6686 3280
Facsimile: 02 6686 7920
e-mail:info@ardillpayne.com.au

Design	GPM./ZW.	Scale	NOT TO SCALE
Drawn	JIM.Z.	Datum	
Date	MARCH 2006	Filename	6200-s2c.dwg
Checked	APP	Approved	
Job No.	05/6200	Dwg. No.	S2
		Issue	C

DURAPLAS INDUSTRIES
9 Robb Street, Russelton Industrial Estate, Alstonville NSW 2477
PO BOX 218 Wollongbar, NSW 2477
Phone: 1300 DURAPLAS (387 275)
Fax: (02) 66 283 804

Duraplas new generation POLY.TANK TECHNOLOGY

DURAPLAS LATTICE UNDERGROUND TANK MAINTENANCE GUIDELINES

LU3000 & LU5000 Models

1) Periodically check that all gutters, that are collecting rainwater for the tank are cleaned. This will vary depending on the location of trees etc but should be at least carried out every 3 months.

2) Check and clean any first flush or leaf-eater devices at regular intervals – at least every three months.

3) Remove the manhole cover every 12 months and visually inspect the tank internal. Pump out any sludge build up as required.

4) If an external pump is used ensure that it is under cover and there are no visible leaks – repair if necessary.

5) Check that the changeover unit is free from leaks and is operating correctly. This should be carried out every 12 months.

Ajay Fibreglass Industries PTY LTD ABN: 37 246 619 514 ACN: 003 589 973